



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	735	6370	PISTON AND PISTON PIN ASSEMBLY	AR		
1	735	6371	PISTON AND PISTON PIN ASSEMBLY	AR		
2	39	65153	RING, PISTON - 8 SETS (STANDARD)	8		
2	39	67126	RING, PISTON - 8 SETS (.030 O.S.)	AR		
3	23	85694	BEARING UNIT, CRANKSHAFT (S)	4		
3	23	85695	BEARING UNIT, CRANKSHAFT (M)	AR		
3	23	85696	BEARING UNIT, CRANKSHAFT (M)	AR		
3	23	85697	BEARING UNIT, CRANKSHAFT (M)	AR		
4	23	85698	BEARING UNIT, CRANKSHAFT (M)	1		
4	23	85699	BEARING UNIT, CRANKSHAFT (M)	AR		
4	23	85700	BEARING UNIT, CRANKSHAFT (M)	AR		
4	23	52216	BEARING UNIT, CRANKSHAFT (M)	AR		
5	222	9520	FLYWHEEL (14" DIA.)	1		
6		12632A	4 COUPLING ASSEMBLY	1		
7		26901	RUBBER BUMPER	3		
8	10	14883	SCREW, COUPLING	3		
9	12	13510	WASHER, COUPLING SCREW	3		
10	10	49845	SCREW, FLYWHEEL TO CRANK	6		
11	614	8164	CONNECTING ROD ASSEMBLY	8		
12	10	85802	BOLT, CONNECTING ROD CAP	16		
13	11	37493	NUT, CONNECTING ROD CAP	16		
14	23	85701	BEARING SET (PAIR), CONNECTING	8		
14	23	85702	BEARING UNIT (PAIR), CONNECTING	AR		
14	23	85703	BEARING UNIT (PAIR), CONNECTING	AR		
14	23	85704	BEARING UNIT (PAIR), CONNECTING	AR		
14	23	85705	BEARING UNIT (PAIR), CONNECTING	AR		
15	429	9521	CRANKSHAFT	1		
16	28	34466	KEY, CRANKSHAFT PULLEY AND	2		